

<In case of limit teaching>

- This is the method of setting the threshold value by teaching only the object absent condition (stable incident light condition). This is used for detection in the presence of a background body or for detection of small objects.

Step	Display	Description
1	1234	• Set the fiber within the sensing range. • Press [1] MODE key to light up MODE indicator / TEACH (yellow).
2	1234	• Press [3] jog switch in the object absent condition. • If the teaching is accepted, the read incident light intensity blinks in the display.
3	1234	• The MODE indicator TEACH (yellow) blinks. • Turn [2] jog switch to the '+' side or the '-' side.
4		• If [2] jog switch is turned to the '+' side, '1' scrolls (twice) the display from right to left, and the threshold level is shifted to a value approx. 15% higher (lower sensitivity) than the set at 2 (Note) This is used in case of reflective type fibers. • If [2] jog switch is turned to the '-' side, '1' scrolls (twice) the display from left to right, and the threshold level is shifted to a value approx. 15% lower (higher sensitivity) than the set at 2 (Note) This is used in case of thru-beam type fibers.
5	Good HRR-d	• After this, the judgment on whether the set shift amount is possible to change or not will be displayed. When the shift is possible: 'Good' blinks. When the shift is not possible: 'HRR-d' blinks.
6	900	• The threshold value is displayed.
7	---	• '---' is displayed.
8	1234	• The incident light intensity appears in the display and the setting is complete.

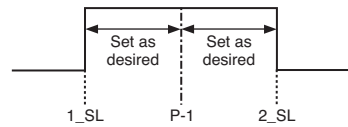
Note: The approx. 15% amount of shift is the initial value. The amount of shift can be changed in the PRO mode from approx. 5 to 80% (5% step).

Window comparator mode

- This is used to detect specific objects from various objects in size or shape, etc.

<In case of 1-level teaching>

- This is the method of setting the threshold range by 1-level teaching. The shift value can be set as desired.

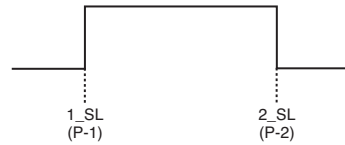


Step	Display	Description
1	1234	• Set the fiber within the sensing range. • Press [1] MODE key to light up MODE indicator / TEACH (yellow).
2	1tch	• The current teaching method is displayed for 0.5 sec.
3	P-1	• 'P-1' is displayed for 0.5 sec.
4	567	• Press [3] jog switch in the object present condition. • When the teaching is accepted, the read incident light intensity blinks on the display.
5	Good HRR-d	• The judgment on stability of sensing is displayed. In case stable sensing is possible: 'Good' blinks. In case stable sensing is not possible: 'HRR-d' blinks.
6	467	• A value deducted the shift value (100) from the incident light intensity becomes the threshold value (1_SL), which is displayed. (Note 1) (Note 2)
7	667	• A value added the shift value (100) to the incident light intensity becomes the threshold value (2_SL), which is displayed. (Note 1) (Note 2)
8	---	• '---' is shown on the display, and the sensor returns to step 2 • The setting is complete.

Notes: 1) The shift value 100 is the initial value. The shift value can be changed in PRO mode. For details of the setting method, refer to [13] SETTING METHOD FOR DETECTION MODE.
2) In case the set value exceeds the max. (min.) sensitivity, the set value is fixed at max. (min.) sensitivity.

<In case of 2-level teaching>

- This is a method of setting the threshold range by two levels (P-1, P-2) teaching.

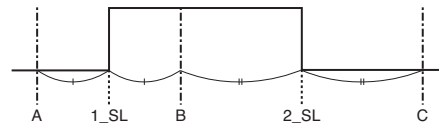


Step	Display	Description
1	1234	• Set the fiber within the sensing range. • Press [1] MODE key to light up MODE indicator / TEACH (yellow).
2	2tch	• The current teaching method is displayed for 0.5 sec.
3	P-1	• 'P-1' is displayed for 0.5 sec.
4	567	• First, press [3] jog switch in the object present condition. • When the teaching is accepted, the read incident light intensity blinks on the display.
5	P-2	• 'P-2' is displayed for 0.5 sec.
6	890	• Second, press [3] jog switch in the object present condition. • When the teaching is accepted, the read incident light intensity blinks on the display.
7	Good HRR-d	• The judgment on stability of sensing is displayed. In case stable sensing is possible: 'Good' blinks. In case stable sensing is not possible: 'HRR-d' blinks.
8	567	• The value of 'P-1' becomes the threshold value (1_SL), which is displayed. (Note)
9	890	• The value of 'P-2' becomes the threshold value (2_SL), which is displayed. (Note)
10	---	• '---' is displayed, and the sensor returns to step 2 • The setting is complete.

Note: In case the set value exceeds the max. (min.) sensitivity, the set value is fixed at max. (min.) sensitivity.

<In case of 3-level teaching>

- This is a method of setting the threshold range by three levels (P-1, P-2, P-3) teaching and set the threshold values at the middle of 'A' and 'B' (1_SL) and 'B' and 'C' (2_SL) as per the diagram below.
- After teaching, P-1, P-2 and P-3 are automatically assigned in ascending order to 'A', 'B', and 'C'.

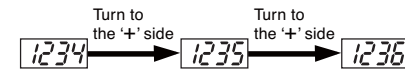


Step	Display	Description
1	1234	• Set the fiber within the sensing range. • Press [1] MODE key to light up MODE indicator / TEACH (yellow).
2	3tch	• The current teaching method is displayed for 0.5 sec.
3	P-1	• 'P-1' is displayed for 0.5 sec.
4	123	• For the first level teaching, press [3] jog switch in the object present condition. • When the teaching is accepted, the read incident light intensity blinks on the display.
5	P-2	• 'P-2' is displayed for 0.5 sec.
6	345	• For the second level teaching, press [3] jog switch in the object present condition. • When the teaching is accepted, the read incident light intensity blinks on the display.
7	P-3	• 'P-3' is displayed for 0.5 sec.
8	567	• For the third level teaching, press [3] jog switch in the object present condition. • When the teaching is accepted, the read incident light intensity blinks on the display.
9	Good HRR-d	• The judgment on stability of sensing is displayed. In case stable sensing is possible: 'Good' blinks. In case stable sensing is not possible: 'HRR-d' blinks.
10	234	• The middle of 'A' and 'B' becomes the threshold (1_SL), as shown in the diagram above, which is displayed. (Note)
11	456	• The middle of 'B' and 'C' becomes the threshold (2_SL), as shown in the diagram above, which is displayed. (Note)
12	---	• '---' is displayed, and the sensor returns to step 2 • The setting is complete.

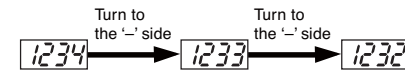
Note: In case the set value exceeds the max. (min.) sensitivity, the set value is fixed at max. (min.) sensitivity.

[11] THRESHOLD VALUE FINE ADJUSTMENT MODE

- Fine adjustment of the threshold value can be done when MODE indicator / ADJ (yellow) lights up.
- When the window comparator mode is set, select either '1_SL' or '2_SL' first, and then, carry out the setting as follows.
- When [2] jog switch is turned to the '+' side, the threshold value increases. (sensitivity decreases)
- When [2] jog switch is pressed, the threshold value is confirmed.



- When [2] jog switch is turned to the '-' side, the threshold value decreases. (sensitivity increases)
- When [2] jog switch is pressed, the threshold value is confirmed.



[12] OUTPUT OPERATION SETTING MODE

- The output operation setting can be done when MODE indicator / L/D ON (yellow) lights up.
- The output operation is changed when [2] jog switch is turned to the '+' side or the '-' side.
- When [3] jog switch is pressed, the setting is confirmed.



[13] TIMER OPERATION SETTING MODE

- The setting for whether the timer is used or not can be done when MODE indicator / TIMER (yellow) lights up.
- 10ms OFF-delay (initial value) timer is automatically set when the timer is set to be used.
- Further, an OFF-delay (oFd), which is useful when the response of the connected device is slow, etc., an ON-delay (onD), which is useful to detect only objects taking a long time to travel, ONE SHOT (o5d), which is useful when the input specifications of the connected device require a signal of a fixed width, an ON-delay/OFF-delay (onof), which is useful when the conditions in use between ON-delay and OFF-delay overlaps, and an ON-delay/ONE SHOT (on5), which is useful when the conditions in use between ON-delay and ONE SHOT overlaps, are possible with FX-302(P).



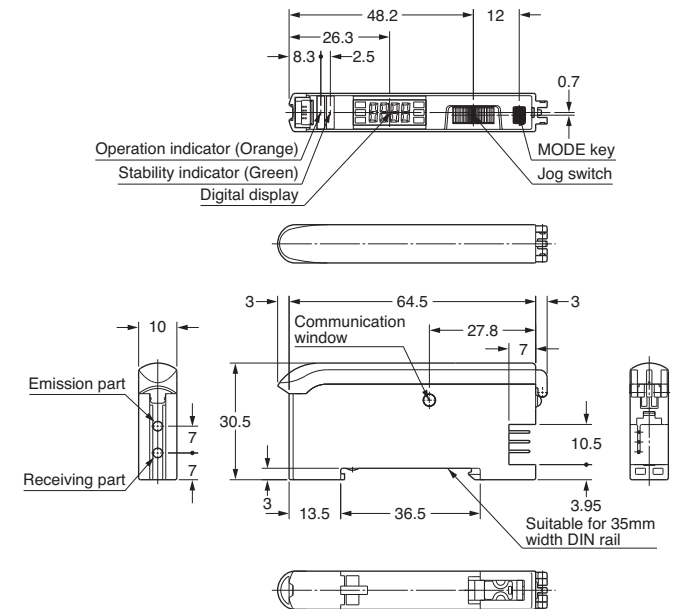
Note: The OFF-delay timer interval set in the PRO mode is displayed.

[14] PRO MODE

- PRO settings can be done when MODE indicator / PRO (yellow) lights up.
- Table for PRO mode setting

	Display	Description
PRO1	P-ro1	1. Response time change function 'SPFd' 4. Stability function 'SEb' 2. Timer setting function 'oELy' 5. Limit teaching function 'SHFL' 3. Hysteresis function 'HYS'
PRO2	P-ro2	1. Digital display setting function 'd'5P' 2. Digital display inversion function 't_vrn' 3. ECO mode setting function 'Eco'
PRO3	P-ro3	1. Data bank load setting function 'chLD' 2. Data bank save setting function 'chSR'
PRO4	P-ro4	1. Setting condition copy function 'CoPy' 4. Communication condition confirmation function 'tESk' 2. Remote data bank load setting function 'chLD' 3. Remote data bank save setting function 'chSR' 5. Selection for transmission change to permit / not to permit 'C_Lc'
PRO5	P-ro5	1. Code setting function 'CoDE' 4. Setting reset function 'rESk' 2. 0-ADJ setting function 'ORdU' 3. Adjust lock setting function 'R_Lc'
PRO6	P-ro6	1. Window comparator mode setting function 'Wck' 2. Window comparator mode hysteresis function 'HYS'

[15] DIMENSIONS (Unit: mm)



Panasonic Industrial Devices SUNX Co., Ltd.

http://panasonic.net/id/pidsx/global

Overseas Sales Division (Head Office)

2431-1 Ushiyama-cho, Kasugai-shi, Aichi, 486-0901, Japan

Phone: +81-568-33-7861 FAX: +81-568-33-8591

About our sale network, please visit our website.

PRINTED IN JAPAN

© Panasonic Industrial Devices SUNX Co., Ltd. 2012